



Technical Requirements:

1. The rim profile shall conform to GB/T3487-2005 Serial Standards of Automotive Rim Contours;
2. The wheel shall conform to GB/T5909-2009 Performance Requirements and Test Methods of Truck Wheels;
3. The wheel balance test shall conform to QC/T242-2004 Unbalance Requirements and Test Methods of Vehicle wheels;
4. The painting of wheel shall conform to Vehicle Paint Coating Requirements Q/RSCL001-2016. Liquid paint thickness >40um (Powder coat paint thickness >70um); resistance in Salt Spray Test >500hours; adhesive force test shall conform to Grade 0-1; Paint Hardness >2H;
5. The wheel shall bear no welding slag, no burr, no welding defects with firm seam. Surface of wheel shall be smooth, without laminated crack, mechanical pitting or painting pocks and other defects;
6. Designed load capacity: 5500kgs;
7. Brand, size, offset and tracking number shall be stamped per stamp requirements;

CONFIRMED DRAWINGS
 Confirm OK or NG: _____
 Signature: _____
 Date: _____

3	V3-20-6	VALVE STEM	1				
2	322044B	DISC	1	380CL (or equivalent material)	19.78	19.78	
1	322901	RIM	1	380CL (or equivalent material)	27.24	27.24	
No.	DRG. No	PART NAME	Num.	MATERIAL	UNIT	TOTAL	NOTE
					WEIGHT		
				WHEEL		XIAMEN SUNRISE GROUP Co., Ltd	
1.0					22.5 × 9.00		
Version	Several	Content describe	Change notice	Signature	Date		
Design		2016.12.07	Standardize		2016.12.09	Phase mark	Weight Scale
Check		2016.12.07				S	47.02kg 1:4
Auditing		2016.12.08					
Process		2016.12.08	Approve		2016.12.10	Total 1 Page	Page 1
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