



Technical Requirements:

1. The offset of relative positions between Disc Breach (or breach width is 25mm) and Valve stem in Rim shall not exceed 3mm;
2. If disc and rim are assembled by full-circle welding inside, it shall keep off 8mm aside the breach unwelded, both left and right sides. If milled breach, it shall not keep off. It shall be full-circle welded outside;
3. All the welding seam must be smooth, without gas hole, spray and partial welding, the lock ring should have 6-12mm opening under working condition;
4. During Run-out checking 30mm away from both sides of welding seam must be avoided;
5. The Coating Quality, Cornering Fatigue Test, Radial Fatigue Test, and Balance Checking should refer to company's standard: Q/RSCLO02-2013;
6. Stamping the brand name, product specs, manufacturing date, and batch number on M1 M2 positions;

CONFIRMED DRAWINGS
 Confirm OK or NG: _____
 Signature: _____
 Date: _____

No.	DRG. No	PART NAME	Num.	MATERIAL	UNIT	TOTAL	NOTE
					WEIGHT	WEIGHT	
3	285242	LOCK RING	1	Q345A	12.40	12.40	
2	324041B	DISC	1	380CL (or equivalent material)	22.15	22.15	
1	285241	RIM	1	12LW	36.00	36.00	

2.0				WHEEL			XIAMEN SUNRISE GROUP Co., Ltd	
								Version
Design	Zongkai Liu	2016.6.26	Standardize	Shixiu Han	2016.6.28	Phase mark	Weight	Scale
Check						S	70.55kg	1:4
Auditing	Feng Mo	2016.6.27				Total	1	Page 1
Process	Shilan Ying	2016.6.27	Approve	Hanbiao Jiang	2016.6.29			

2852402