



CONFIRMED DRAWINGS
 Confirm OK or NG: _____
 Signature: _____
 Date: _____

Technical Requirements:

1. The offset of relative positions between Disc Breach (or breach width is 25mm) and Valve stem in Rim shall not exceed 3mm;
2. The wheel shall conform to OCT 37.001.404-97 Performance Requirements and Test Methods of Truck Wheels;
3. If disc and rim are assembled by full-circle welding inside, it shall keep off 8mm aside the breach unwelded, both left and right sides. If milled breach, it shall not keep off. It shall be full-circle welded outside;
4. All the welding seam must be smooth, without gas hole, spray and partial welding, the lock ring should have 6-12mm opening under working condition;
5. During Run-out checking 30mm away from both sides of welding seam must be avoided;
6. The Coating Quality, Cornering Fatigue Test, Radial Fatigue Test, and Balance Checking should refer to company's standard: Q/RSC002-2010;
7. Designed load capacity: 3000kg;
8. Stamping the brand name, product specs, manufacturing date, and batch number on M1 M2 positions;

3	270202	LOCK RING	1	Q345			
2	220022B	DISC	1	380CL (or equivalent material)			
1	270201	RIM	1	12LW			
No.	DRG. No	PART NAME	Num.	MATERIAL	UNIT	TOTAL	NOTE
					WEIGHT		

				WHEEL		XIAMEN SUNRISE WHEEL GROUP Co., Ltd		
Version	Severai	Content describe	Chance notice	Signature	Date	7.00T-20		
2.0				Zengkai Liu	2012.7.3			
Design	Zengkai Liu	2012.7.3	Standardize	Shixiu Han	2013.12.26	Phase mark	Weight	Scale
Check	Huaidi Li	2012.7.5				S	A	B
Auditing	Houlin Chen	2012.7.11				39.35kg	1:4	
Process	Shilan Ying	2012.7.4	Approve	Huanbao Jiang	2012.7.14	Total	1	Page
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