



Technical Requirements:

- The rim profile shall conform to GB/T3487-2005 Serial Standards of Automotive Rim Contours;
- The wheel shall conform to GB/T5909-2009 Performance Requirements and Test Methods of Truck Wheels;
- The wheel balance test shall conform to QC/T242-2004 Unbalance Requirements and Test Methods of Vehicle wheels;
- The painting of wheel shall conform to Vehicle Paint Coating Requirements Q/RSC1001-2013. Liquid paint thickness $>40\mu m$ (Powder coat paint thickness $>70\mu m$); resistance in Salt Spray Test >500 hours; adhesive force test shall conform to Grade 0₁; Paint Hardness $>2H$;
- The wheel shall bear no welding slag, no burr, no welding defects with firm seam. Surface of wheel shall be smooth, without laminated crack, mechanical pitting or painting pocks and other defects;
- Designed load capacity: 2400kgs;
- Brand, size, offset and tracking number shall be stamped per stamp requirements;

CONFIRMED DRAWINGS
 Confirm OK or NG: _____
 Signature: _____
 Date: _____

| 3 | PVR-51A | VALVE STEM | 1 | | | | |
|-----|---------|------------|------|--------------------------------|--------|-------|------|
| 2 | 317610A | DISC | 1 | 380CL (or equivalent material) | 11.2 | 11.2 | |
| 1 | 317671 | RIM | 1 | 380CL (or equivalent material) | 13.2 | 13.2 | |
| No. | DRG. No | PART NAME | Num. | MATERIAL | UNIT | TOTAL | NOTE |
| | | | | | WEIGHT | | |

| | | | | | | | |
|----------|---------|------------------|---------------|--------------|------------|--|-----------|
| | | | | WHEEL | | XIAMEN SUNRISE GROUP Co., Ltd 17.5 × 6.75 | |
| Version | Several | Content describe | Change notice | | | | Signature |
| Design | 1 | 2017.7.1 | Standardize | 2017.7.3 | Phase mark | Weight | Scale |
| Check | | | | | S | 24.4kg | 1:3 |
| Auditing | 1 | 2017.7.2 | | | | | |
| Process | 1 | 2017.7.2 | Approve | 2017.7.4 | Total | 1 | Page 1 |

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