



**CONFIRMED DRAWINGS**  
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 DATE: \_\_\_\_\_

XIAMEN SUNRISE WHEEL GROUP CO., LTD.  
 2013.04.15  
 R&D Dept  
 Research And Technology Center

**Technical Requirements:**

1. The rim profile shall conform to GB/T3487-2005 Serial Standards of Automotive Rim Contours;
2. The wheel shall conform to GB/T5909-2009 Performance Requirements and Test Methods of Truck Wheels;
3. The wheel balance test shall conform to QC/T242-2004 Unbalance Requirements and Test Methods of Vehicle wheels;
4. The painting of wheel shall conform to Vehicle Paint Coating Requirements Q/RSCL001-2013. Liquid paint thickness >40um (Powder coat paint thickness >70um); resistance in Salt Spray Test >500hours; adhesive force test shall conform to Grade 0<sup>-</sup>1; Paint Hardness >2H;
5. The wheel shall bear no welding slag, no burr, no welding defects with firm seam. Surface of wheel shall be smooth, without laminated crack, mechanical pitting or painting pocks and other defects;
6. Designed load capacity: 2600kgs;
7. Brand, size, offset and tracking number shall be stamped per stamp requirements;

No.	DRG. No	PART NAME	Num.	MATERIAL	UNIT WEIGHT	TOTAL WEIGHT	NOTE
3	PVR-51A	VALVE STEM	1				OUTSOURCE
2	317401B	DISC	1	380CL (or equivalent material)	12.19	12.19	
1	317671	RIM	1	380CL (or equivalent material)	13.2	13.2	

						WHEEL			XIAMEN SUNRISE WHEEL GROUP Co., Ltd	
1.0			Hui Deng	2012.4.5						
Version	Severel	Content describe	Chance notice	Signature	Date					
Design	Hui Deng	2012.4.5	Standardize	Shixiu Han	2013.4.15	Phase mark	Weight	Scale		
Check	Jia Li	2012.6.2				S	25.39kg	1:3		
Auditing	Qingbao Liu	2012.7.12								
Process	Xianchun Guo	2012.7.4	Approve	Wanbiao Jiang	2012.7.13	Total 1 Page	Page 1			

17.5 × 6.75

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