



Technical Requirements:

1. The rim profile shall conform to GB/T3487-2005 Serial Standards of Automotive Rim Contours;
2. The wheel shall conform to GB/T5909-2009 Performance Requirements and Test Methods of Truck Wheels;
3. The wheel balance test shall conform to QC/T242-2004 Unbalance Requirements and Test Methods of Vehicle wheels;
4. The painting of wheel shall conform to Vehicle Paint Coating Requirements Q/RSCLO01-2010. Liquid paint thickness >40um (Powder coat paint thickness >70um); resistance in Salt Spray Test >500hours; adhesive force test shall conform to Grade 0-1; Paint Hardness >2H;
5. The wheel shall bear no welding slag, no burr, no welding defects with firm seam. Surface of wheel shall be smooth, without laminated crack, mechanical pitting or painting pocks and other defects;
6. Designed load capacity: 2300kgs;
7. Brand, size, offset and tracking number shall be stamped per stamp requirements;

3	V3-20-4	valve stem	1				outsourcing
2	317501A	disc	1	380CL (or equivalent material)	9.2	9.2	
1	317602	rim	1	380CL (or equivalent material)	12.32	12.32	
NO.	DRG. NO	PART NAME	QTY	MATERIAL	Unit		NOTE
					Weight	Total	
				Wheel 1			XIAMEN SUNRISE WHEEL GROUP Co., Ltd 17.5 × 6.00
2.0			Hui Deng	2012.8.5			
Version	Several	Content describe	Change	Signature	Date		
DES	Hui Deng	2012.7.6	Standardized	Shixiu Han	2012.12.01	Phase mark	Weight Scale
PROOFED	Jia Li	2012.8.6				S A B	21.52Kg 1:3
VERIF	Qinghao Lin	2012.11.30					
PROCESS	Fianchun Guo	2012.8.6	Approved	Hanbiao Jiang	2012.11.30	Total 1 page	page 1
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