



1.8 B C 2 B C

CONFIRMED DRAWINGS
 Confirm OK or NG: _____
 Signature: _____
 Date: _____

Technical Requirements:

- The rim profile shall conform to GB/T3487-2005 Serial Standards of Automotive Rim Contours;
- The wheel shall conform to GB/T5909-2009 Performance Requirements and Test Methods of Truck Wheels;
- The wheel balance test shall conform to QC/T242-2004 Unbalance Requirements and Test Methods of Vehicle wheels;
- The painting of wheel shall conform to Vehicle Paint Coating Requirements Q/RSC001-2010. Liquid paint thickness >40um (Powder coat paint thickness >70um); resistance in Salt Spray Test >500hours; adhesive force test shall conform to Grade 0-1; Paint Hardness >2H;
- The wheel shall bear no welding slag, no burr, no welding defects with firm seam. Surface of wheel shall be smooth, without laminated crack, mechanical pitting or painting pocks and other defects;
- Designed load capacity: 4500kgs;
- Brand, size, offset and tracking number shall be stamped per stamp requirements;

3	TR570C	VALVE STEM	1				
2	522023B	DISC	1	440CL (or equivalent material)	17.32	17.32	
1	322117	RIM	1	490CL (or equivalent material)	27.55	27.55	
NO.	DRG. NO	PART NAME	QTY	MATERIAL	Unit	Total	NOTE
					Weight		
				Wheel		XIAMEN SUNRISE GROUP Co., Ltd 22.5 × 11.75H	
1.0							
Version	Several	Content describe	Change	Signature	Date		
DES	Mufa Lin	2016.5.31	Standardized	Shixiu Han	2016.6.2	Phase mark	Weight Scale
PROOFED						S	44.87kg 1:4
VERIF	Qinghao Liu	2016.6.1					
PROCESS	Qingzhi Wu	2016.6.1	Approved	Wanbiao Jiang	2016.6.3	Total 1 page	page 1
						7221105	